

ROLLING MILL GUIDE PRODUCTS

Guides, rollers and replacement parts.

Photographic product reference for bar, rebar, wire
rod and section mill inquiries.



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HOW WE WORK

From components to guide assemblies.

Engineering review, precision machining, assembly and dimensional inspection for rolling mill guide applications.

01 Engineering Review

Replacement requirements are reviewed against drawings, samples and application data.

02 Machining

Guide bodies, rollers and related components are manufactured according to confirmed technical requirements.

03 Assembly

Guide assemblies are checked according to the confirmed configuration before delivery.

04 Inspection

Critical dimensions and interfaces are checked before shipment.

Replacement suitability depends on confirmed drawings, samples, dimensions and actual rolling conditions. Photos alone do not establish compatibility.

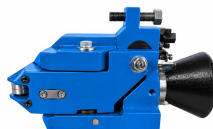
PRODUCT RANGE / 01

Roller Entry Guides

Roller entry guides position incoming stock before it enters the roll pass. The roller arrangement, groove profile, guide opening and mounting interface must suit the stock section and mill position.

**RE45AS-4 Entry Roller Guide**

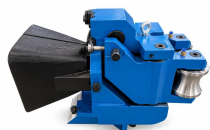
Entry roller guide assembly.

**SRWE1830 Entry Roller Guide**

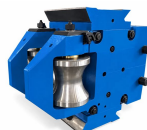
Entry roller guide assembly.

**RE90AS Entry Roller Guide**

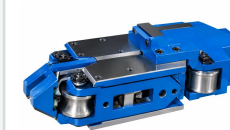
A group of RE90AS entry roller guide assemblies.

**SR7A Entry Roller Guide**

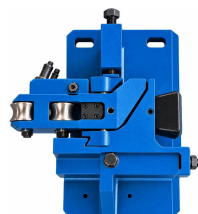
Roller guide assembly with entry funnel and guide rollers.

**FRS18T Entry Roller Guide**

Entry guide assembly with profiled guide rollers.

**Pre-finishing Entry Roller Guide (Photo reference A)**

Pre-finishing entry guide.

**Pre-finishing Entry Roller Guide (Photo reference B)**

Pre-finishing entry guide.

What to confirm: Confirm the incoming section, pass shape, roller opening, centre height and mounting dimensions. A series name alone does not establish interchangeability.

PRODUCT RANGE / 02

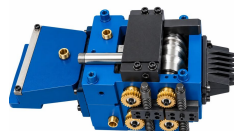
Slitting Guides

Slitting-related guides support stock guidance and strand separation in multi-strand rebar rolling. Entry guides and exit guides have different tasks within the pass sequence; the required configuration depends on the strand arrangement and stand position.



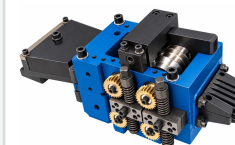
Pre-slitting / Slitting Entry Guide

Entry guide for pre-slitting and slitting applications.



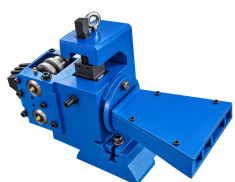
Five-strand Slitting Exit Guide

Exit guide for five-strand slitting application.



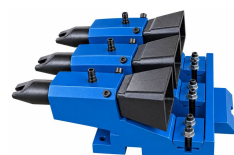
Four-strand Slitting Exit Guide

Exit guide for four-strand slitting application.



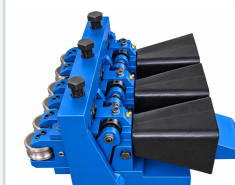
Three-strand Slitting Exit Guide

Exit guide assembly for a three-strand slitting line.



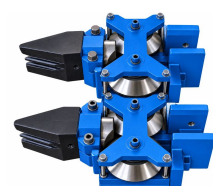
Three-strand K2 Entry Guide

Three-strand entry guide identified as K2 in the supplied photo reference.



Three-strand K1 Entry Guide

Three-strand entry guide identified as K1 in the supplied photo reference.



Two-strand Slitting Exit Guide

Slitting exit guide assembly for a two-strand application.



Large Three-strand Slitting Exit Guide

Three-strand exit guide in the photographed large-format configuration.



Extra-large Slitting Exit Guide

Slitting exit guide assembly in the photographed extra-large configuration.

What to confirm: Provide the strand number, pass sequence, entry or exit location and mounting drawing. K1 and K2 references must be checked against the actual mill layout.

PRODUCT RANGE / 03

Roller Twister Guides

Roller twister guides turn and guide rolled stock between passes where the sequence requires a change in orientation. Turning direction, required angle, stock section and adjacent stand arrangement must be confirmed.



Roughing Roller Twist Guide

Roller-type twist guide with integrated cooling pipework.



RTO Series Twist Guides

RTO-series twist guides in several photographed sizes.



RS Series Twist Guide

RS-series twist guide assembly.

What to confirm: Confirm the required turn, stock section, stand arrangement, operating conditions and mounting interface. RTO and RS series references identify the photographed products; configuration still needs checking.

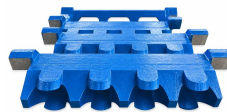
PRODUCT RANGE / 04

Static / Friction Guides

Static and friction guides direct rolled stock through a shaped passage with fixed contact surfaces. Entry and exit arrangements vary with the rolling position, stock section, wear surfaces and space around the stand.

**Sliding Exit Guide Assembly**

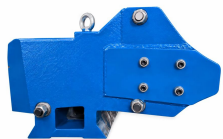
A pair of sliding exit guide assemblies.

**Sliding Exit Guide Components**

Exit guide components shown as a group. Confirm the supply scope against the assembly drawing and parts list.

**Intermediate Mill Sliding Entry Guide**

Fixed-surface entry guide for an intermediate rolling position.

**Sliding Entry Guide Assembly**

Fabricated sliding entry guide assembly.

**Intermediate / Finishing Exit Guide**

Exit guide for intermediate and finishing stands.

**Roughing Sliding Entry Guide Frame**

Sliding entry guide frame for a roughing stand.

What to confirm: Provide the stand position, entry or exit location, passage shape, mounting dimensions and wear observations. Confirm cooling and operating requirements for the intended application.

PRODUCT RANGE / 05

Guides for Round Bar Mills

These entry guide arrangements help position round incoming stock before the roll pass. The two-roller or four-roller arrangement must match the mill stand, pass design, guide opening and mounting dimensions.



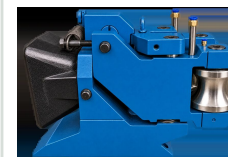
Round Bar Four-roller Entry Guide (Photo reference B)

Four-roller entry guide for round bar.



Round Bar Two-roller Entry Guide (Photo reference B)

Two-roller entry guide for round bar.



Round Bar Two-roller Entry Guide (Photo reference A)

Two-roller entry guide for round bar.

What to confirm: Confirm the incoming stock section and size, pass drawing, roller profile, opening and centre height. Photo A and B are image references, not standardized model suffixes.

PRODUCT RANGE / 06

Guide Rollers & Spare Parts

Guide rollers and support arms are checked against the original assembly and its working conditions. A visible part marking helps identification, while dimensions and assembly interfaces determine whether a replacement can be made to suit.



Guide Support Arms

Support arms for guide assemblies. Confirm the original drawing, loading conditions and mounting interfaces.



RE150AS2-12 Guide Rollers

Guide rollers shown in a packing case. Confirm part marking, bore, outside dimensions, bearing arrangement and quantity.



RS9C-18 Guide Rollers

Finished guide rollers with model marking visible.

What to confirm: Provide the part marking, drawing or measured sample, bore and outside dimensions, bearing arrangement and quantity. Confirm material and other technical requirements from the original specification.

BEFORE YOU REQUEST A QUOTE

Send what you have. We will check what is missing.

Guide model or photo reference

Rolled section, size and pass information

Mounting dimensions and critical interfaces

Stand number and entry / exit position

Assembly drawing, measured sample or clear photos

Operating problem, quantity and delivery country

Photos support a preliminary review only. Final replacement approval may require verified dimensions, drawings, samples and operating conditions.

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